

Shown on
Optional
Tooling Cabinet



Edition : 1.0
Date: (03/26)

Instruction Manual

For modular workplace storage system

CABINET TROLLEY KIT

ITC-WK1

Order Code: (T7689)

BEFORE ASSEMBLING

Please read this instruction manual before assembly.



CAUTION

Before assembly please pay attention to the following points in priority;

Confirmation of components: Before assembling, please confirm all parts arrived and are in good order.

Site for assembly: Please assemble it on the soft floor such as smooth carpet and flannel blanket. When you assemble on wooden floor, please put thin towels on the floor.

Points for attention when assembling: Please wear gloves to ensure that it can be assembled safely, and use two persons to help in the assembly process.

General Safety

- Read all instructions before assembly and use.
- Do not exceed the cabinet manufacturer's load rating.
- Always use cabinet on level, solid ground.
- Ensure all fasteners remain tight during operation.

Wheel Safety

- Always engage caster brakes when cabinet is stationary.
- Never move cabinet with brakes engaged.
- Avoid moving cabinet across uneven or sloped surfaces.

Moving the Cabinet

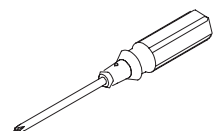
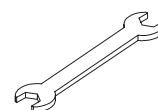
- Push using the installed handles only.
- Do not pull cabinet sideways.
- Move slowly when cabinet is fully loaded.
- Keep hands and feet clear of wheels during movement.

Work Surface Safety

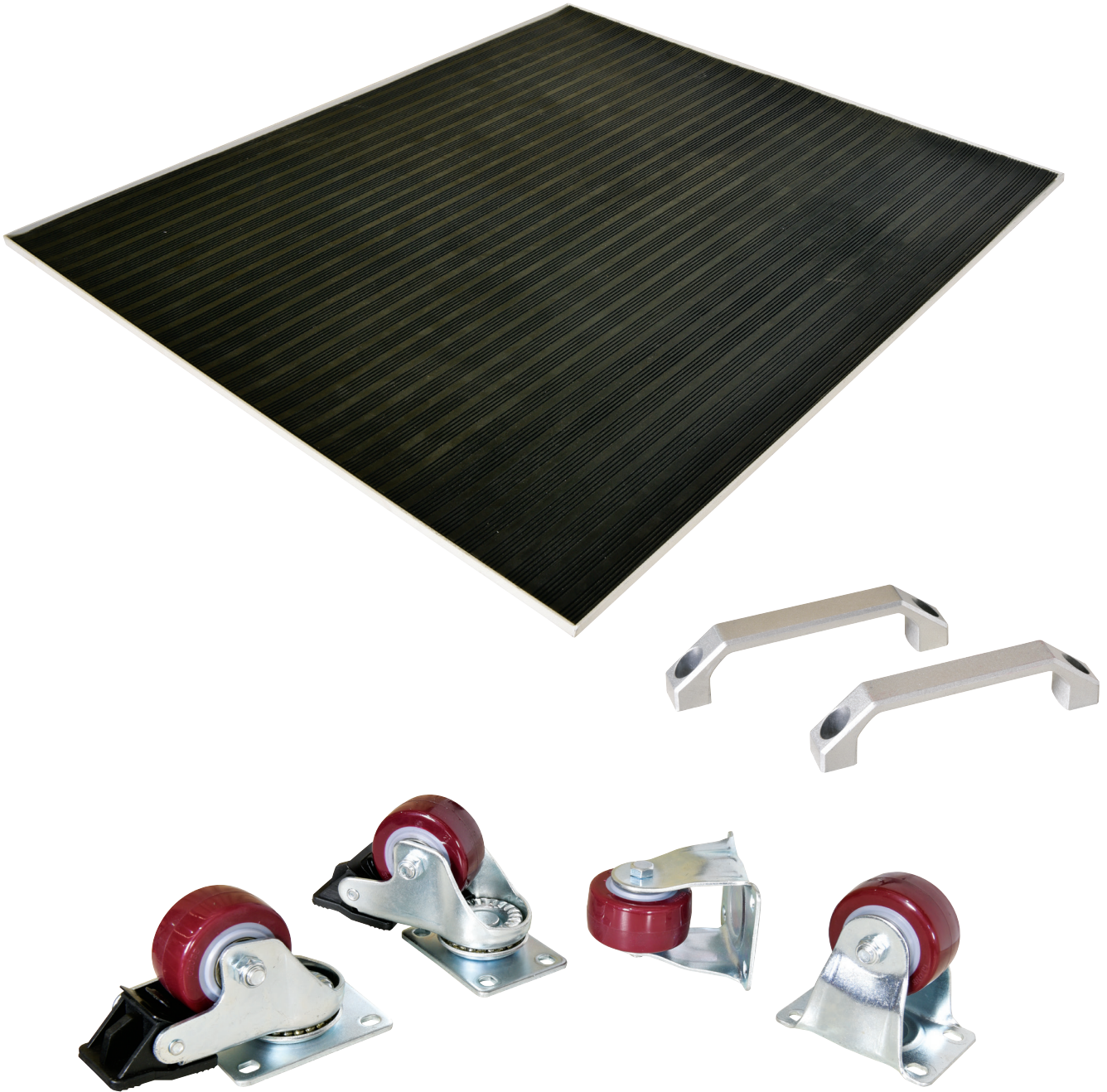
- Ensure rubber mat is properly positioned before use.
- Do not overload tray surface.
- Keep tray surface clean and free from loose objects before moving cabinet.

TOOLS REQUIRED FOR ASSEMBLY

- Phillips Head Screwdriver
- Spanners



PARTS LIST



Description	Qty
Heavy Steel Tray	1
3mm Rubber Protective Sheet	1
Cast Metal Handles	2
Fixed Casters 65 x 32mm	2
Swivel Casters with Brake 65 x 32mm	2
Fixing Hardware	1

Assembly Instructions

Before You Begin

- Ensure all components listed below are present.
- Assemble on a flat, stable surface.
- Assistance from a second person is recommended when lifting or positioning the cabinet.
- Required tools (not included unless specified):
- Spanner or socket set
- Screwdriver

Step 1 – Install the Casters

1. Carefully tilt the cabinet onto its side (protect surfaces if required).
2. Position the fixed casters at the rear base mounting locations.
3. Position the swivel casters with brakes at the front base mounting locations.
4. Align mounting holes and secure using supplied bolts.
5. Tighten all fasteners firmly.
6. Return cabinet to upright position.

Important: Ensure brake casters are installed at the front for easy access during operation.

Step 2 – Install the Handles

1. Align the handles with the mounting holes on the cabinet front.
2. Insert supplied bolts through handle brackets.
3. Tighten securely using appropriate tools.
4. Confirm handles are firmly attached before moving cabinet.

Step 3 – Install the Steel Tray

1. Position the steel tray onto the cabinet top.
2. Align fixing holes with cabinet mounting points.
3. Secure using supplied fasteners.
4. Place the rubber protective mat inside the tray.

Final Assembly Check

Before use:

- Ensure all bolts are tightened securely
- Confirm casters rotate freely
- Confirm caster brakes engage correctly
- Ensure tray and handles are firmly mounted

Optional Accessories

Turn your cabinet into a mobile workstation with this easy install kit. The kit includes 2 fixed casters, 2 swivel casters with brakes, cast metal handles to mount to the front of the cabinet plus a heavy steel tray with a protective rubber matting giving you a working surface right where you need it.

Use this kit to turn your cabinet into a stand-alone mobile workstation or incorporate it with other cabinets & our bench top kit to have a professional workstation. This kit is designed so that, any of our modular cabinets fitted with this trolley kit, will neatly fit underneath the ITC-TOPK Bench Top Kit so at the end of the shift you can pack it away leaving your work area clear & your tools neatly put away ready for next time.

4 Drawer
Tooling Cabinet - ITC-4
565 X 653 X 750mm
Order Code: T7684



5 Drawer
Tooling Cabinet - ITC-5
565 X 653 X 750mm
Order Code: T7685



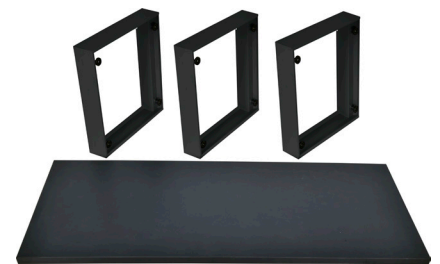
6 Drawer
Tooling Cabinet - ITC-6
565 X 653 X 750mm
Order Code: T7686



1 Shelf
Tooling Cabinet - ITC-1
565 X 653 X 750mm
Order Code: T7680



Bench Top & Kick Board Kit - ITC-TOPK
For modular workplace storage system
Order Code: T7690





ENVIRONMENT PROTECTION

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.

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